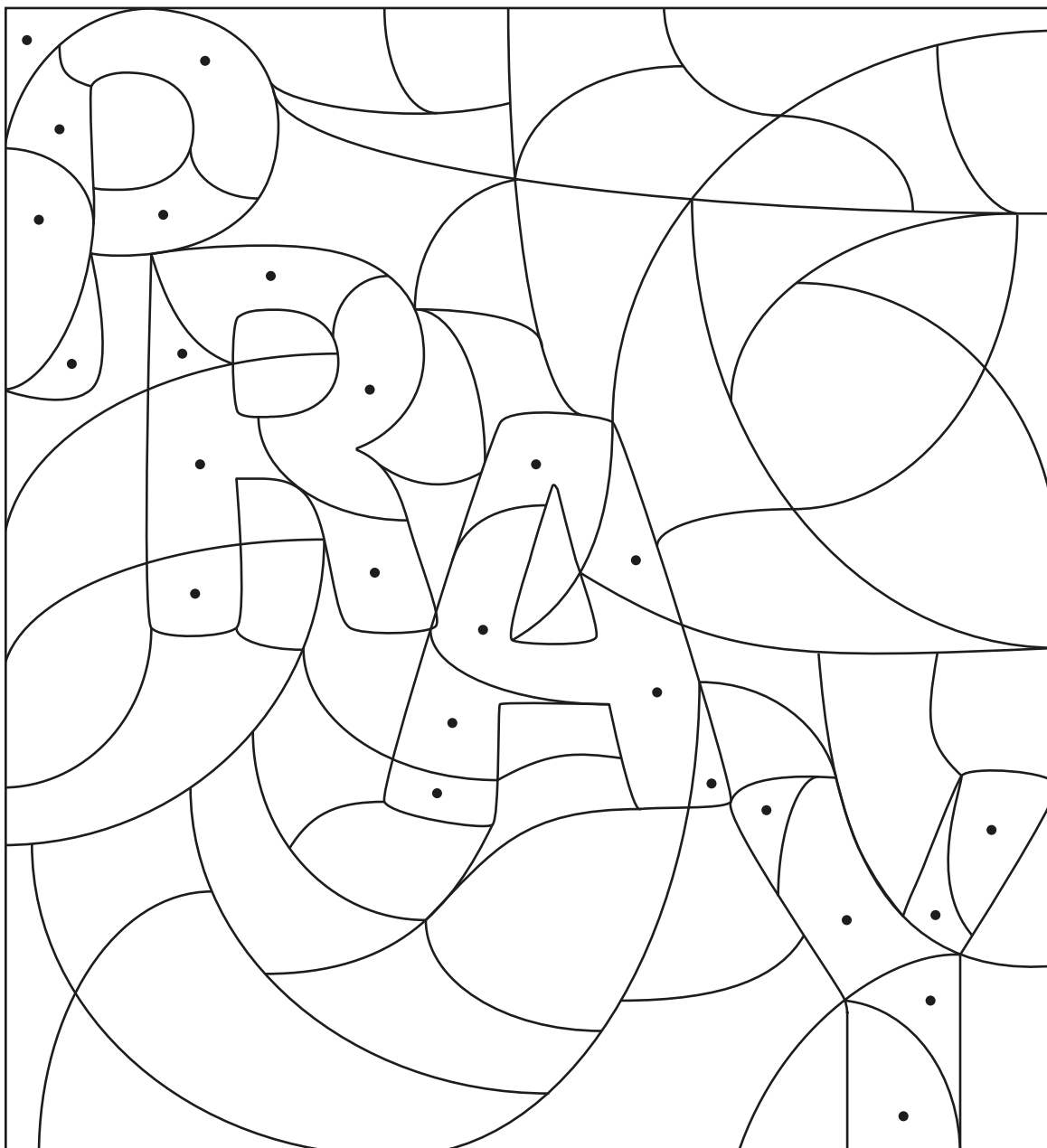




Matthew 4:1–2

In Matthew 4:1–2, we learn that Jesus went to the desert. Jesus did not eat for 40 days. The devil tempted Jesus to sin. He prayed to his Father. We too can be tempted by the devil. We can pray to God for help. God the Father, God the Son, and God the Holy Spirit will help us do what is right.

Directions: What can you do when you are tempted to sin? Color the pieces marked with a • to show the answer.



Name _____ Date _____

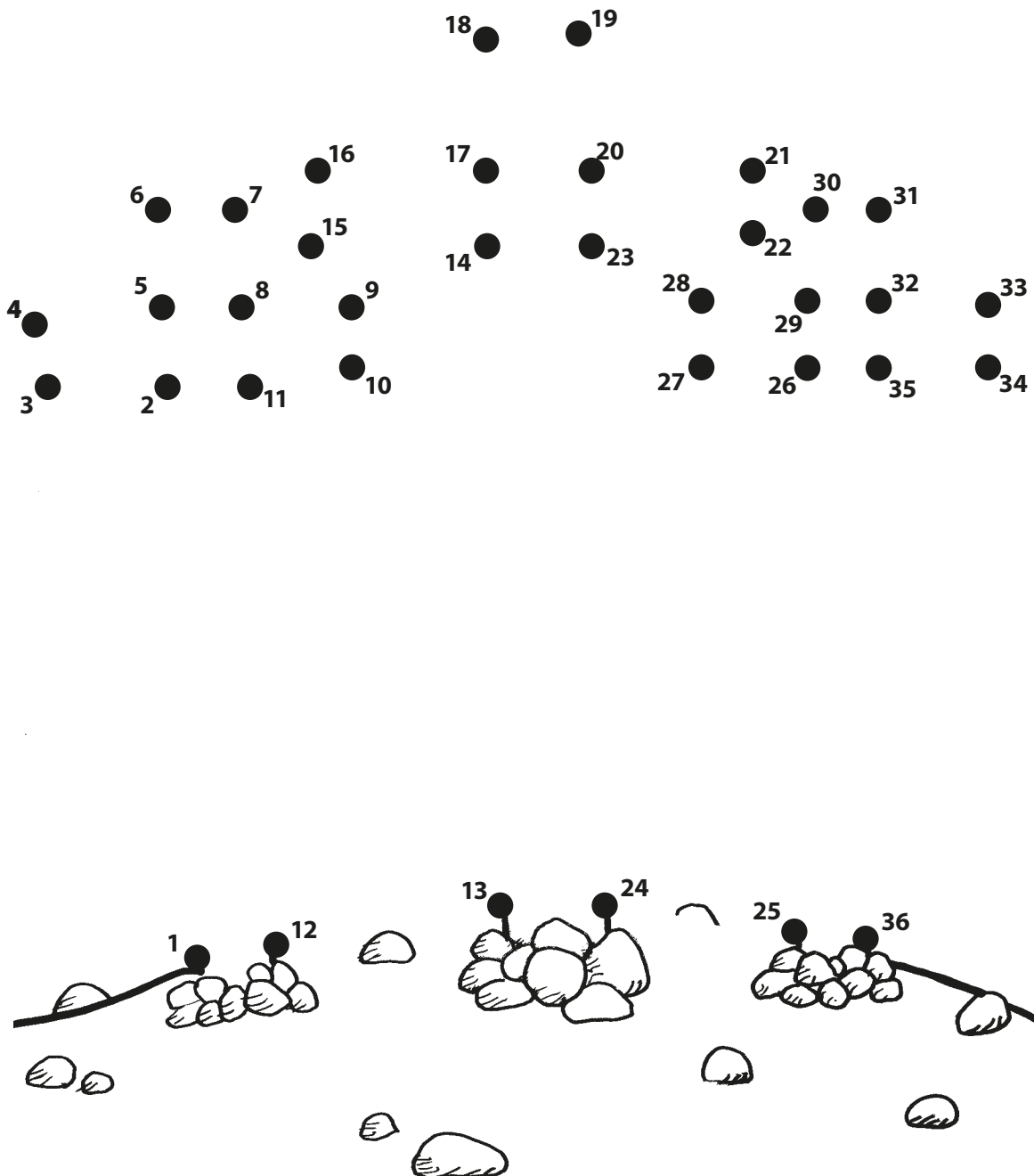
ACTIVITY



SESSION 20

Lent Is a Time for Special Prayer

Directions: Connect the dots to see a symbol of Lent. Then color the symbol.





Session 20 Assessment

A. Circle the letter of the choice that best completes each sentence.

1. The season of Lent begins on
 - a. Ash Wednesday.
 - b. Easter.
 - c. both *a* and *b*
2. Holy Week is celebrated the week
 - a. before Easter.
 - b. after Easter.
 - c. before Lent.
3. During Lent, we prepare to celebrate at
 - a. Christmas.
 - b. Easter.
 - c. Holy Week.
4. At Mass during Lent and Holy Week, you will not hear the
 - a. priest.
 - b. Hail Mary.
 - c. Alleluia.
5. On Ash Wednesday, the priest uses ashes to mark your
 - a. heart.
 - b. forehead.
 - c. hand.
6. During Lent the priest's vestments are
 - a. white.
 - b. red.
 - c. violet.
7. Lent is a time to grow closer to
 - a. God.
 - b. ourselves.
 - c. Easter.
8. We recall Jesus' suffering, Death, and Resurrection during
 - a. Advent.
 - b. Lent.
 - c. Christmas.
9. The last week of Lent is
 - a. Holy Week.
 - b. Ash Wednesday.
 - c. Holy Thursday.
10. We burn last year's blessed palm branches to make
 - a. ashes.
 - b. trees.
 - c. sand.



Session 20 Assessment

B. Write the letter for the word that best completes each sentence.

- | | | |
|--------------------|-----------------|------------------|
| a. harder | e. plain | h. desert |
| b. Alleluia | f. ashes | i. Jesus |
| c. prepare | g. rose | j. work |
| d. Easter | | |

11. Jesus went into the _____ to pray to his Father.
12. Jesus prayed to _____ his heart.
13. Jesus got ready to do his Father's _____.
14. During Lent, we try _____ to follow Jesus' example.
15. Jesus _____ from the dead at Easter.
16. The _____ is a joyful song of praise to God.
17. The church is very _____ during Lent.
18. The Lenten season reminds us to live as _____ did.
19. The priest makes the Sign of the Cross in _____ on our forehead.
20. The seven days before _____ are called Holy Week.